



Dart Aerospace Ltd.
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D4682-9
Job Sheet 202554

Part No: D4682-9 **Job Qty:** 30 pcs
Part Name: Wearplate Shim

Part Weight: 0 lbs **Status:** New **Priority:** Medium
Job Created: 10/30/19 **Job Tracking No:**
Due Date: 11/21/19 **Created By:** Marie Lajeunesse
Type: Stock *SOLD* **Description:**
Note: D4682 REV.F/ DSK179 REV.A IPP REV:A 13.04.24 NEW ISSUE DD VERF:JLM IPP REV:B 13.11.14 AS PER DWG REV.B DD VERF:JLM IPP REV:C 14.11.24 AS PER DWG REV.C DD VERF:JLM IPP REV:D 15.06.10 AS PER DWG REV.D DD VERF:LM IPP REV:E 19.03.14 AS PER DWG REV.E6 DD VERF:DP IPP REV:F 19.09.23 AS PER DWG REV.E DD VERF:DP
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard	Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	
110	Waterjet - Flow - 1	30 pcs		11/21/19	0.17	2.00	Waterjet - Flow	JRB 11/11/19
120	QC 2	30 pcs		11/21/19	0.00	0.00	QC 2 - 1	
							QC 2 - 12	
							QC 2 - 14	
							QC 2 - 17	
							QC 2 - 19	
							QC 2 - 2	
							QC 2 - 20	
							QC 2 - 22	
							QC 2 - 23	
							QC 2 - 25	
							QC 2 - 32	
							QC 2 - 33	
							QC 2 - 35	
							QC 2 - 39	
							QC 2 - 4	
							QC 2 - 40	
							QC 2 - 44	
							QC 2 - 45	
							QC 2 - 48	
							QC 2 - 49	
							QC 2 - 50	
							QC 2 - 51	
							QC 2 - 52	
							QC 2 - 57	
							QC 2 - 62	
							QC 2 - 63	
							QC 2 - 8	

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Container No: S230680
Part: D4682-9
Job No: 202554
Serial No/Batch: S230680
Revision: F/A
Inspector:
Exp Date:
Instructions: Various STC's

Date: 11/11/19

130 QC 8	30 pcs	11/21/19	0.00 0.00	QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	JRB 11/11/19
				QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	NOV 13 2019 DAS 40 9-89
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
140 Small Fab - Brake NC - B4B	30 pcs	11/21/19	0.25 0.13	Small Fab - Brake - 1 - B4B	DAS 30 9-89 NOV 25 2019
				Small Fab - Brake - 2 - B4B	
				Small Fab - Brake - 3 - B4B	
150 QC 5	30 pcs	11/21/19	0.00 0.00	QC 5 - 10	
				QC 5 - 12	
				QC 5 - 17	
				QC 5 - 18	
				QC 5 - 19	
				QC 5 - 22	
				QC 5 - 24	
				QC 5 - 3	
				QC 5 - 43	
				QC 5 - 49	
				QC 5 - 51	
				QC 5 - 58	
				QC 5 - 68	
				QC 5 - 9	
				QC 5 - 50	
				QC 5 - 30	
				QC 5 - 40	NOV 27 2019 DAS 40 9-89
				QC 5 - 61	
				QC 5 - 81	
210 Packaging 3-1 - Stock -	30	11/21/19	0.00 0.00	Packaging 3 - 1 - B4B	

B4B	pcs		Packaging 3 - 2 - B4B		
		Packaging 3 - 3 - B4B			
		Packaging 3 - 4 - B4B			
		Packaging 3 - 5 - B4B			
		Packaging 3 - 6 - B4B			
		Packaging 3 - 7 - B4B			
		Packaging 3 - 8 - B4B			
		Packaging 3 - 9 - B4B			
		Packaging 3 - 10 - B4B			
		Packaging 3 - 11 - B4B			
		Packaging 3 - 12 - B4B			
		Packaging 3 - 13 - B4B			
		Packaging 3 - 14 - B4B			
		Packaging 3 - 15 - B4B			
		Packaging 3 - 16 - B4B			
		Packaging 3 - 17 - B4B			
		Packaging 3 - 18 - B4B			
		Packaging 3 - 19 - B4B			
		Packaging 3 - 20 - B4B			
		Packaging 3 - 21 - B4B			
		Packaging 3 - 22 - B4B			
		Packaging 3 - 23 - B4B	PC WA001-11		
		Packaging 3 - 24 - B4B			
		Packaging 3 - 25 - B4B			
		Packaging 3 - 26 - B4B			
		Packaging 3 - 27 - B4B			
		Packaging 3 - 28 - B4B			
		Packaging 3 - 29 - B4B			
		Packaging 3 - 30 - B4B			
		Packaging 3 - 31 - B4B			
		Packaging 3 - 32 - B4B			
		Packaging 3 - 33 - B4B			
		Packaging 3 - 34 - B4B			
		Packaging 3 - 35 - B4B			
		Packaging 3 - 36 - B4B			
		220 QC 21 - SA	30 pcs	11/21/19	0.00 0.00
Part Op 110 - 1-Cut DSK179-9 as per Dwg Dwg Rev: <u>A</u> Prog Rev: <u>A</u> 2-Deburr if necessary					
Descriptions: 120 - (QC2- Inspect parts off machine FAI/FAIB) 130 - (QC8- Inspect parts - second check) 140 - FORM D4682-9 AS PER DWG 150 - (QC5- Inspect part completeness to step on W/O) 210 - (Identify as per dwg & Stock Location: _____) 220 - (QC21- Final Inspection - Work Order Release)					
NOV 2 7 2019					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M304S18GA	304/316 .050 Sheet	1.1400 sf (.038 ea)	110-Waterjet - Flow - 1	522740p	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-Waterjet - Flow - 1	M304S18GA	1	162	0	
Part Specifications					
Specifications could not be found.					

Job: _____		DISPOSITION			DEPARTMENT/PROCESS										
Part No. _____		Rework Scrap Use-as-is			Skid-tube Machining Large Fab		Cross tube Small Fab Finishing		Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging		Engineering Water Jet Supplier Quality				
Date :	Sequence #:	QTY Affected :		MRB (QSI042)											
Description Work Order Deviation				Disposition											
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors				FAULT CATEGORY											
				Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled				Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function				Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up		Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread	
				Other/Details:											
				Completed By		Lead hand / Supervisor		QC / QA Coordinator							